

Recyclability of C&I packaging

Paper/cardboard



Material	The box consists of more than 85% pulpable cellulose fibres.	Moisture-proof paper; wax-coated paper treated with fluorinated chemicals, siliconised paper.	Moisture-proof paper, greaseproof paper, bituminised paper, paraffined paper.
Barrier/coating	No barriers are used. If this is unavoidable, use them on only one side.	Plastic coating on both sides, wax coatings, siliconised paper and wet reinforced fibres.	Coatings which impede pulpability. Barrier > 15%.
Printing/ink	Keep printing to a minimum and only use ink which is not on the EuPIA exclusion list.		Colours which contain components excluded by the EuPIA list
Additifs	No additives are used.		Moisture repellents, water-soluble substances.
Adhesives	Adhesives are used in limited quantities and are easy to remove. Coldcuring or water-soluble adhesives that do not become softer than 35°C.	Self-adhesive labels and adhesives which produce stickers. Hotmelt which is not completely soluble in water.	
Labels	No labels or paper labels.	Plastic labels	